



Innovation  
*With a Human Touch*

4F-1, 236, Fu-Te 2<sup>nd</sup> Rd., His Chih,

Taipei Hsien, 221, Taiwan

TEL:886-2-6616-6692 · 2694-6687

FAX:886-2-2694-6875 · 2694-5097

# **X Motor Belt Dismount Process Spirit**

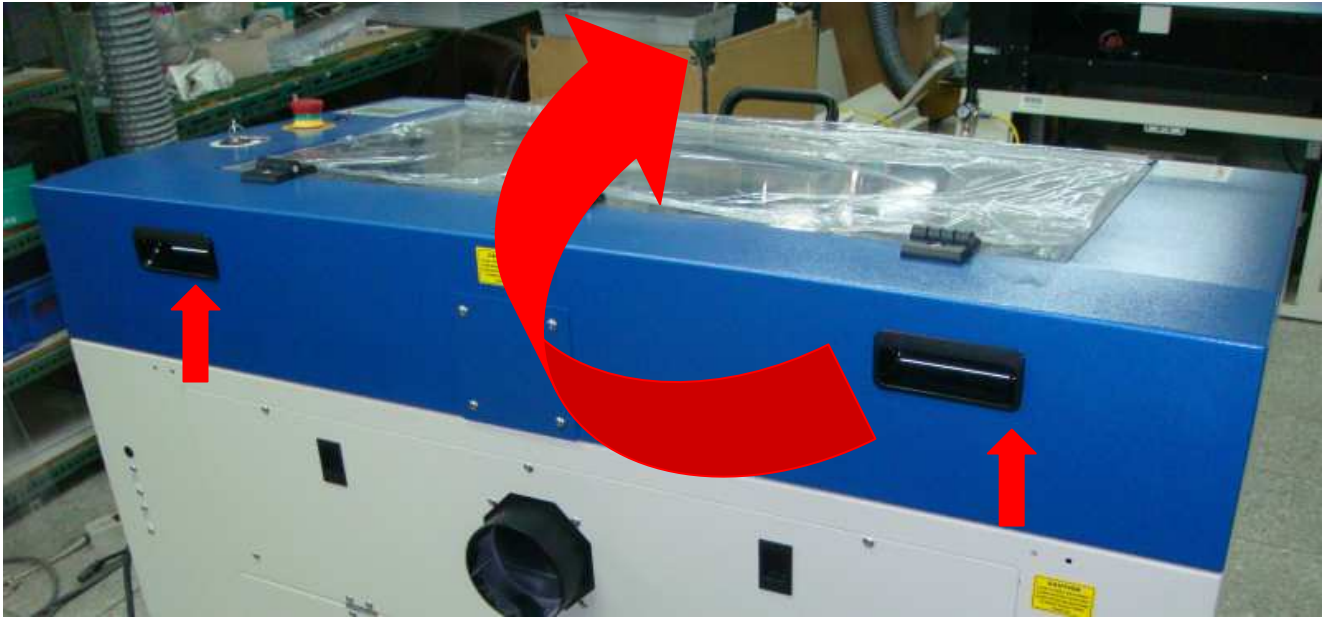
Revision History :

Version	Date	Page	CONTENTS
1.0	May, 20 2014		First release

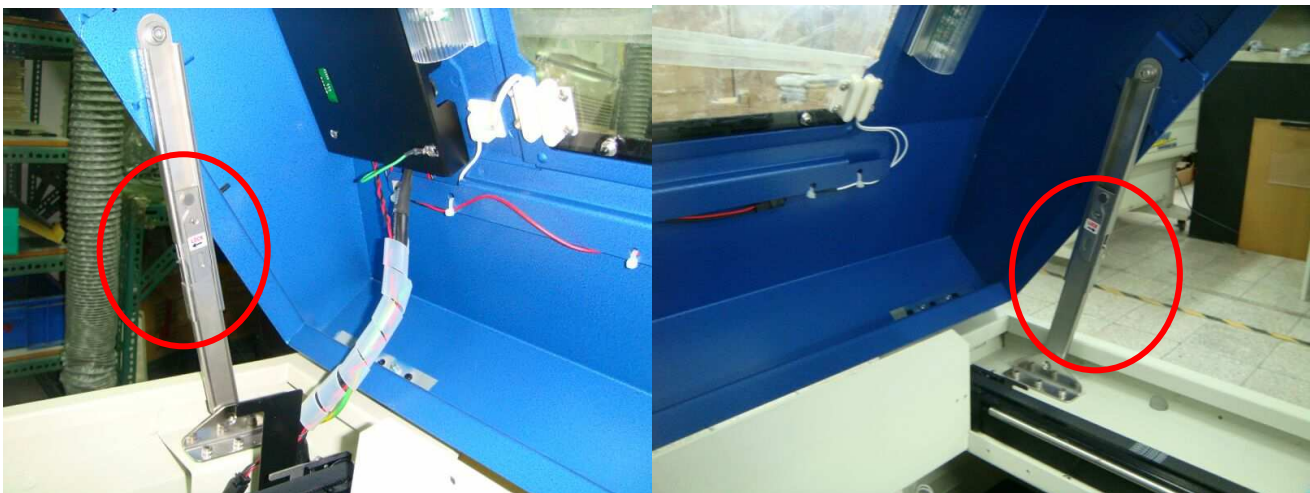
1. Dismount 2 screws of top cover(M4 \*8)



2. Lift the top cover ◦



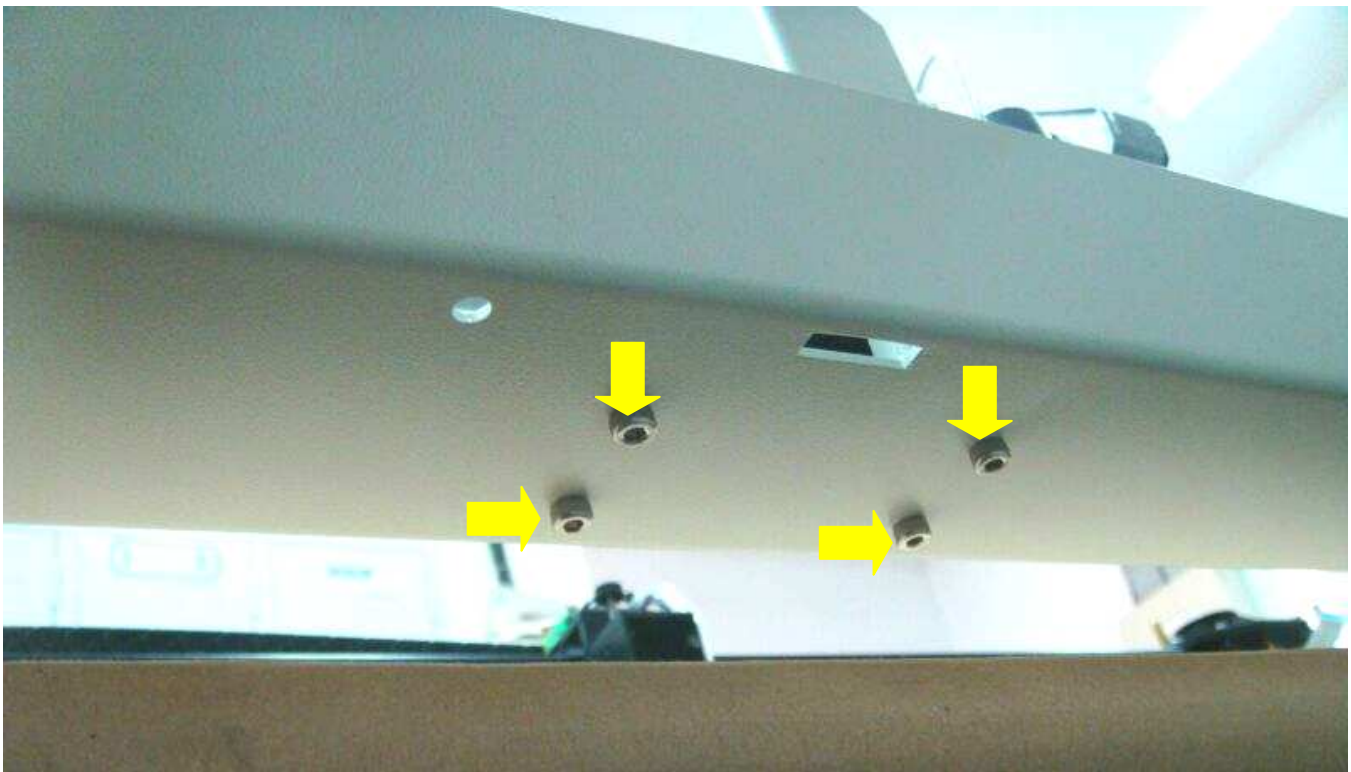
3. Please turn the safety lock switch to LOCK status according to the direction shown on the sticker (see picture) to avoid the collapsing of top cover.



4. To remove the y axis synchronizer bar (the red arrows pointed) need to remove the screws of synchronizer bar holders and they are at the bottom (the yellow arrow pointed). Remove the 4 screws of y motor holder (the red circles) and remove the 4 screws of coupler (the yellow circles).



5. The screws of synchronizer bar holders.



6. Now the whole y axis synchronizer bar can be move up a little. So the y motor belt is loosen also and can be removed. The y motor belt can move cross the synchronizer bar and holders. The y motor belt can be removed or changed new one.

