



Innovation
With a Human Touch

4F-1, 236, Fu-Te 2nd Rd., His Chih,

Taipei Hsien, 221, Taiwan

TEL:886-2-6616-6692 · 2694-6687

FAX:886-2-2694-6875 · 2694-5097

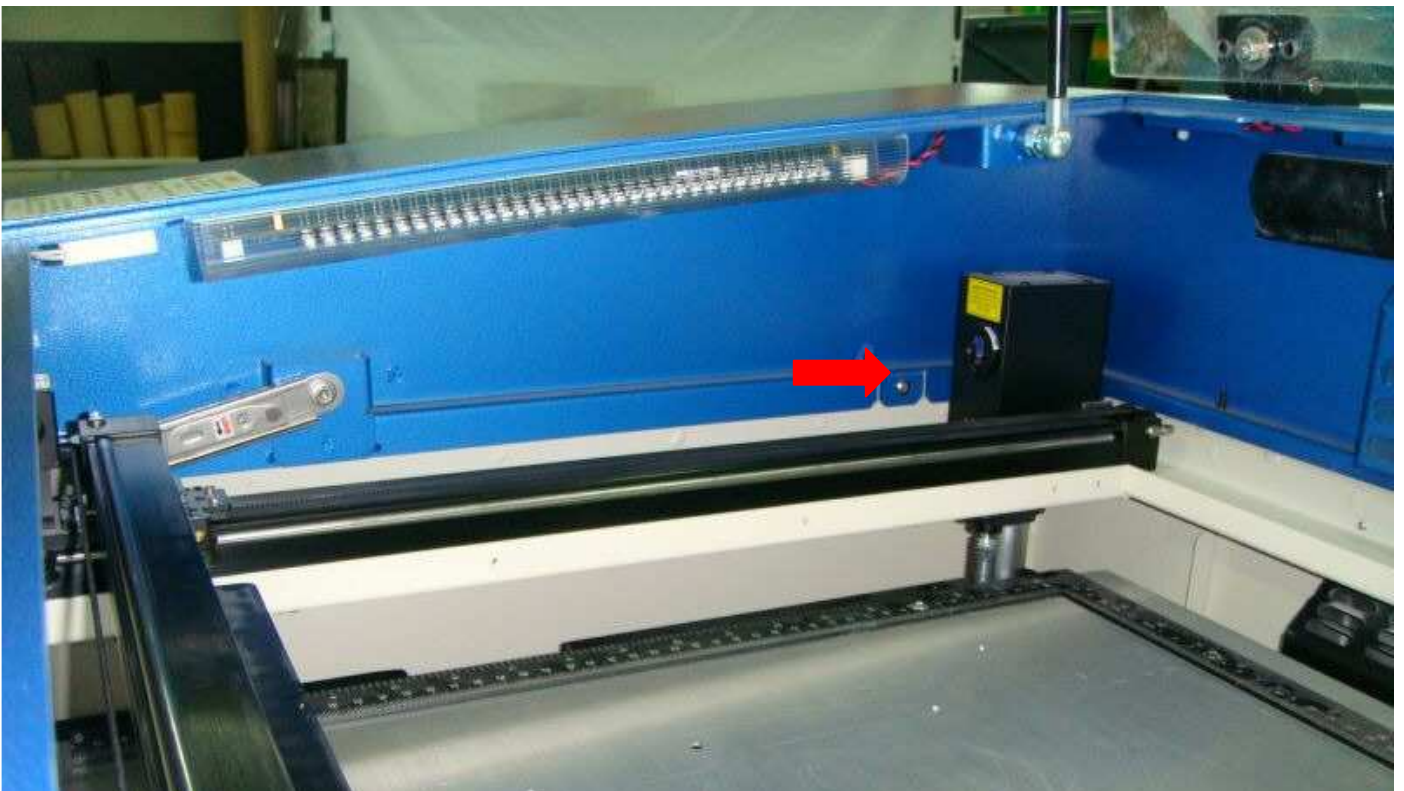
Control Panel Changing Process Spirit

Version: 1.0
May 20, 2014

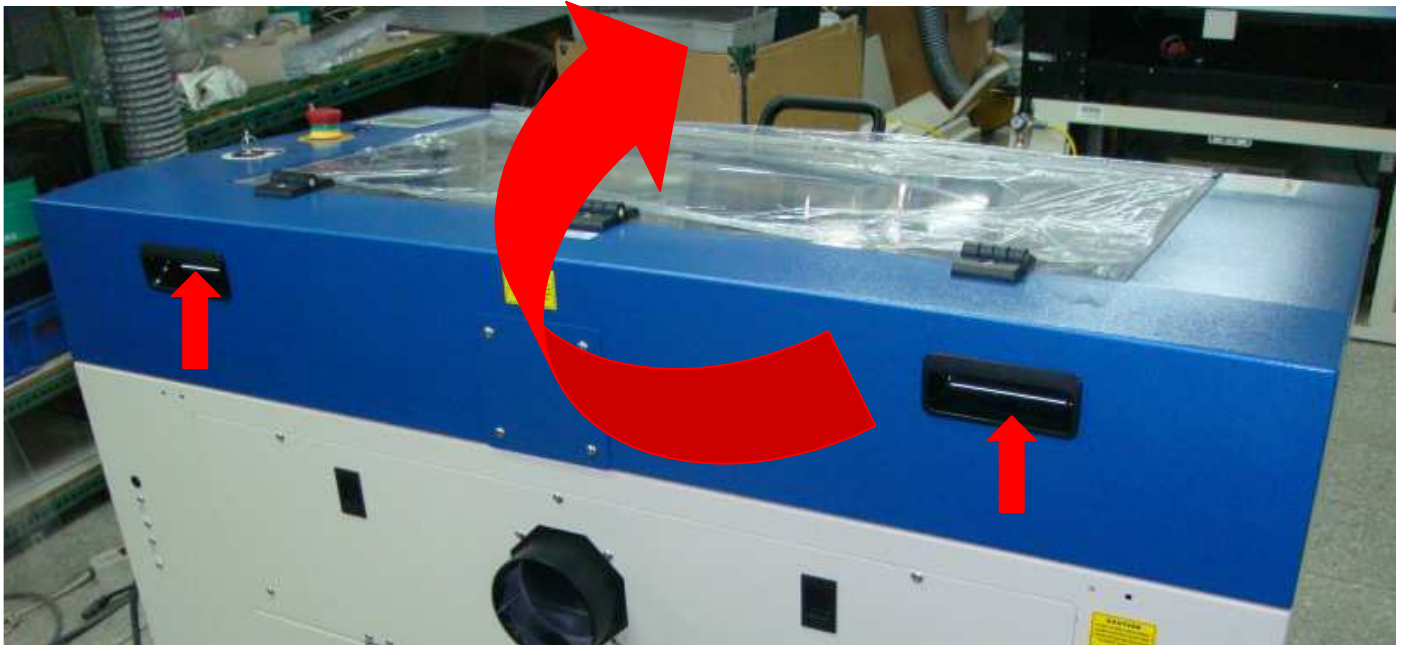
Revision History :

Version	Date	Page	CONTENTS
1.0	May, 20 2014		First release

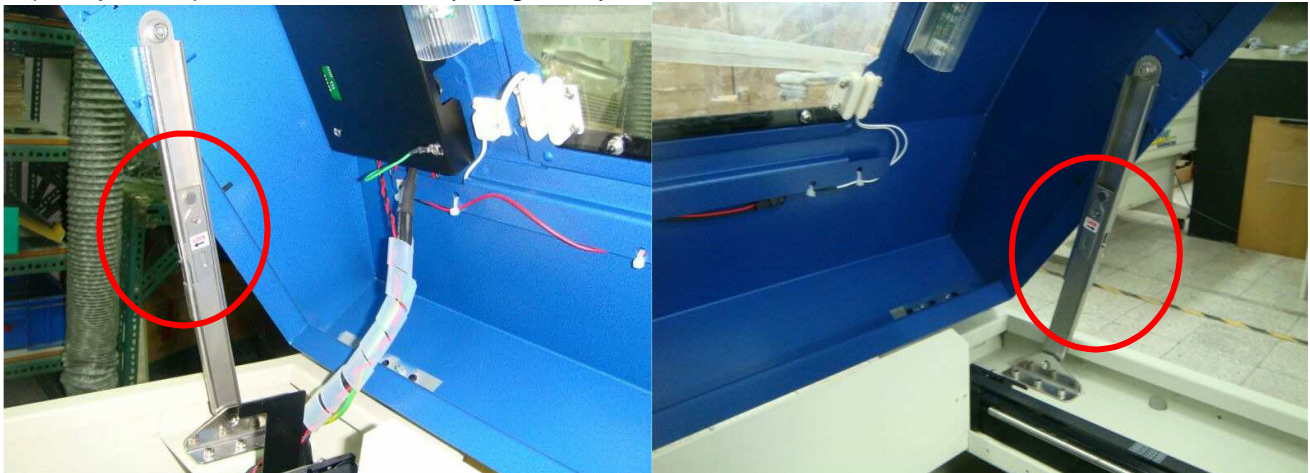
1. Dismount 2 screws of top cover(M4 *8)



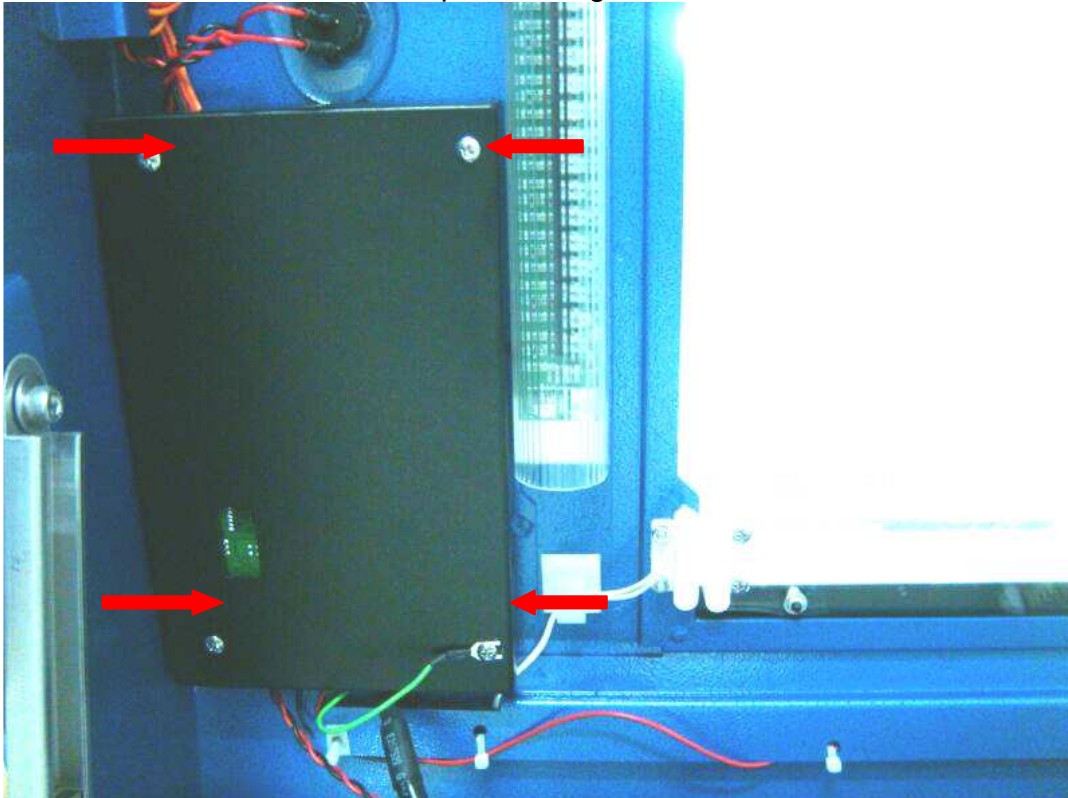
2. Lift the top cover.



3. Please turn the safety lock switch to LOCK status according to the direction shown on the sticker (see picture) to avoid the collapsing of top cover.



4. Dismount 4 screws for cover of control panel and ground cable screw.



5. After control panel cover is removed, there are 4 screws needs to be removed and the five cables (in the red circle). Then the control panel can be removed and changed new one.

