Optional Items



















Specification Spirit GLS Work Area 34 x 24 in. (860 x 610 mm) Extendable to 38 x 24 in. (960 x 610 mm) Max. Part Size (W x L x H) All doors closed 39 x 25 x 7 in. (990 x 635 x 177 mm) Table Size 40.3 x 27.7 in. (1025 x 705 mm) Dimensions 53.7 x 34.6 x 39.7 in. (1365 x 880 x 1010 mm) Laser Source 30 to 100W 10.6-µm sealed CO2 Laser / 20W & 60W 9.3-µm sealed CO2 Laser Cooling Air-cooled, Operating environment temperature 15°-30°C (60°-86°F) Drive Closed-loop DC serve control Maximum Speed* 80 IPS Throughput* with Smart CT™ Enabled 322.1 in² / hr (2078 cm² / hr) Speed Control Adjustable from 0.11-100% (Up to 16 color-linked speed settings per job) Power Control Adjustable from 0.100% (Up to 16 color-linked power settings per job) Power Control Adjustable from 0.100% (Up to 16 color-linked power settings per job) Power Control Adjustable from 0.100% (Up to 16 color-linked power settings per job) Power Control Adjustable from 0.1100% (Up to 16 color-linked power settings per job) Power Consumption (DPI) Available 125, 250, 300, 380, 500, 600, 760, 1000, 1500 Compatible Operating 5x+ems All color-linked p	Integrated Sma		ompressor Unit	Air Extraction System	External Signal Indicator	AAS Contour Cutting De
Max. Part Size (W x L x H) All doors closed All doors open 39 x 25 x 7 in. (990 x 635 x 177 mm) Table Size 40.3 x 27.7 in. (1025 x 705 mm) Dimensions 53.7 x 34.6 x 39.7 in. (1365 x 880 x 1010 mm) Laser Source 30 to 100W 10.6-µm sealed CO2 Laser / 20W & 60W 9.3-µm sealed CO2 Laser Cooling Air-cooled, Operating environment temperature 15°-30°C (60°-86°F) Drive Closed-loop DC servo control Maximum Speed* 80 IPS Throughput* with SmartACT™ Enabled 322.1 in² / hr (2078 cm² / hr) Speed Control Adjustable from 0.1-100% (Up to 16 color-linked speed settings per job) Power Control Adjustable from 0-100% (Up to 16 color-linked power settings per job) Distance Accuracy 0.254 mm or 0.1% of move, whichever is greater 2-Axis Movement Standard 2.0°, optional 1.5°, 2.5°, 8.4.0° available Resolution (DPI) Available 125, 250, 300, 380, 500, 600, 760, 1000, 1500 Computer Interface Full speed 2.0 USB Port Compatible Operating Systems MS Windows Display Panel 4-line LCD display showing current file name, total working time, laser power, engraving speed, file(s) loaded into memory buffer, setup and diagnostic menus Safety Class I Laser Product C	Specification		Spirit GLS			
Max (W x L x H) All doors open 39 x ∞ x 7 in. (990 x ∞ x 177 mm) Table Size 40.3 x 27.7 in. (1025 x 705 mm) Dimensions 53.7 x 34.6 x 39.7 in. (1365 x 880 x 1010 mm) Laser Source 30 to 100W 10.6-µm sealed CO2 Laser / 20W & 60W 9.3-µm sealed CO2 Laser Cooling Air-cooled, Operating environment temperature 15°- 30°C (60°- 86°F) Drive Closed-loop DC servo control Maximum Speed* 80 IPS Throughput* 260.9 in² / hr (1683 cm² / hr) Throughput* with SmartACT™ Enabled 322.1 in² / hr (2078 cm² / hr) Speed Control Adjustable from 0.1-100% (Up to 16 color-linked speed settings per job) Power Control Adjustable from 0.100% (Up to 16 color-linked power settings per job) Distance Accuracy 0.254 mm or 0.1% of move, whichever is greater 2-Axis Movement Automatic Focus Lens Standard 2.0", optional 1.5", 2.5", 8.4.0" available Resolution (DPI) Available 125, 250, 300, 380, 500, 600, 760, 1000, 1500 Computer Interface Full speed 2.0 USB Port Compatible Operating Systems MS Windows Display Panel 4-line LCD display showing current file name, total working time, laser power, engraving speed, file	Work Area		34 x 24 in. (860 x 610 mm) Extendable to 38 x 24 in. (960 x 610 mm)			
(W x L x H) All doors open 39 x ∞ x 7 in. (990 x ∞ x 177 mm) Table Size 40.3 x 27.7 in. (1025 x 705 mm) Dimensions 53.7 x 34.6 x 39.7 in. (1365 x 880 x 1010 mm) Laser Source 30 to 100W 10.6-µm sealed CO2 Laser / 20W & 60W 9.3-µm sealed CO2 Laser Cooling Air-cooled, Operating environment temperature 15°- 30°C (60°- 86°F) Drive Closed-loop DC servo control Maximum Speed* 80 IPS Throughput* with SmartACT ^{IM} Enabled 322.1 in² / hr (2078 cm² / hr) Throughput* with SmartACT ^{IM} Enabled 322.1 in² / hr (2078 cm² / hr) Speed Control Adjustable from 0.1-100% (Up to 16 color-linked speed settings per job) Power Control Adjustable from 0.1-100% (Up to 16 color-linked power settings per job) Distance Accuracy Adjustable from 0.1-100% (Up to 16 color-linked power settings per job) Posus Lens Standard 2.0", optional 1.5", 2.5", & 4.0" available Resolution (DPI) Available 125, 250, 300, 380, 500, 600, 760, 1000, 1500 Computer Interface Full speed 2.0 USB Port Compatible Operating Systems MS Windows Display Panel 4-line LCD display showing current file name, total working time, laser power, engraving speed, file(s) loaded into memory buff		All doors closed	39 x 25 x 7 in. (990 x 635 x 177 mm)			
Dimensions 53.7 x 34.6 x 39.7 in. (1365 x 880 x 1010 mm) Laser Source 30 to 100W 10.6-µm sealed CO2 Laser / 20W & 60W 9.3-µm sealed CO2 Laser Cooling Air-cooled, Operating environment temperature 15°- 30°C (60°- 86°F) Drive Closed-loop DC servo control Maximum Speed* 80 IPS Throughput* 260.9 in² / hr (1683 cm² / hr) Throughput* with SmartACT™ Enabled 32.1 in² / hr (2078 cm² / hr) Speed Control Adjustable from 0.1-100% (Up to 16 color-linked speed settings per job) Power Control Adjustable from 0.100% (Up to 16 color-linked power settings per job) Distance Accuracy 0.254 mm or 0.1% of move, whichever is greater Z-Axis Movement Automatic Focus Lens Standard 2.0", optional 1.5", 2.5", & 4.0" available Resolution (DPI) Available 125, 250, 300, 380, 500, 600, 760, 1000, 1500 Computer Interface Full speed 2.0 USB Port Compatible Operating Systems MS Windows Display Panel 4-line LCD display showing current file name, total working time, laser power, engraving speed, file(s) loaded into memory buffer, setup and diagnostic menus Safety Class I Laser Product Compliant with EN60825, Class II Laser Product Compliant on the EN60825, Class II Laser Product Compliant with CDRH 2006/42/EC Machinery Directive Compliante Below 80Watt, 100-240V AC Auto Switching: 80Watt and above, 200-240V AC Auto Switching		All doors open	39 x ∞ x 7 in. (990 x ∞ x 177 mm)			
Laser Source 30 to 100W 10.6-µm sealed CO2 Laser / 20W & 60W 9.3-µm sealed CO2 Laser Cooling Air-cooled, Operating environment temperature 15°- 30°C (60°- 86°F) Drive Closed-loop DC servo control Maximum Speed* 80 IPS Throughput* 260.9 in² / hr (1683 cm² / hr) Throughput* with SmartACT™ Enabled 322.1 in² / hr (2078 cm² / hr) Speed Control Adjustable from 0.1-100% (Up to 16 color-linked speed settings per job) Power Control Adjustable from 0.100% (Up to 16 color-linked power settings per job) Distance Accuracy 2-Axis Movement Focus Lens Standard 2.0", optional 1.5", 2.5", & 4.0" available Resolution (DPI) Available 125, 250, 300, 380, 500, 600, 760, 1000, 1500 Computer Interface Compatible Operating Systems MS Windows Display Panel 4-line LCD display showing current file name, total working time, laser power, engraving speed, file(s) loaded into memory buffer, setup and diagnostic menus Safety Class I Laser Product Compliant with EN60825, Class II Laser Product Compliant with CDRH 2006/42/EC Machinery Directive Compliance Operation Voltage Below 80Watt, 100-240V AC Auto Switching; 80Watt and above, 200-240V AC Auto Switching Power Consumption	Table Size		40.3 x 27.7 in. (1025 x 705 mm)			
Cooling Air-cooled, Operating environment temperature 15°- 30°C (60°- 86°F) Drive Closed-loop DC servo control Maximum Speed* 80 IPS Throughput* 380 IPS Throughput* with SmartACT™ Enabled 322.1 in² / hr (1683 cm² / hr) Speed Control Adjustable from 0.1-100% (Up to 16 color-linked speed settings per job) Power Control Adjustable from 0.100% (Up to 16 color-linked power settings per job) Distance Accuracy 0.254 mm or 0.1% of move, whichever is greater Z-Axis Movement Automatic Focus Lens Standard 2.0", optional 1.5", 2.5", & 4.0" available Resolution (DPI) Available 125, 250, 300, 380, 500, 600, 760, 1000, 1500 Computer Interface Full speed 2.0 USB Port Compatible Operating Systems MS Windows Display Panel 4-line LCD display showing current file name, total working time, laser power, engraving speed, file(s) loaded into memory buffer, setup and diagnostic menus Safety Class I Laser Product Compliant with EN60825, Class II Laser Product Compliant with CDRH 2006/42/EC Machinery Directive Compliance Below 80Watt, 100-240V AC Auto Switching: 80Watt and above, 200-240V AC Auto Switching Power Consumption 2000W - 4400W	Dimensions		53.7 x 34.6 x 39.7 in. (1365 x 880 x 1010 mm)			
Drive Closed-loop DC servo control Maximum Speed* 80 IPS Throughput* 260.9 in² / hr (1683 cm² / hr) Throughput* with SmartACT™ Enabled 322.1 in² / hr (2078 cm² / hr) Speed Control Adjustable from 0.1-100% (Up to 16 color-linked speed settings per job) Power Control Adjustable from 0.1-100% (Up to 16 color-linked power settings per job) Distance Accuracy 0.254 mm or 0.1% of move, whichever is greater Z-Axis Movement Automatic Focus Lens Standard 2.0", optional 1.5", 2.5", & 4.0" available Resolution (IDPI) Available 125, 250, 300, 380, 500, 600, 760, 1000, 1500 Computer Interface Full speed 2.0 USB Port Compatible Operating Systems MS Windows Display Panel 4-line LCD display showing current file name, total working time, laser power, engraving speed, file(s) loaded into memory buffer, setup and diagnostic menus Safety Class I Laser Product Compliant with EN80825, Class II Laser Product Compliant with CDRH 2006/42/EC Machinery Directive Compliance Operation Voltage Below 80Watt, 100-240V AC Auto Switching; 80Watt and above, 200-240V AC Auto Switching Power Consumption 2000W - 4400W	Laser Source		30 to 100W 10.6-µm sealed CO2 Laser / 20W & 60W 9.3-µm sealed CO2 Laser			
Maximum Speed* 80 IPS Throughput* 260.9 in² / hr (1683 cm² / hr) Throughput* with SmartACT™ Enabled 322.1 in² / hr (2078 cm² / hr) Speed Control Adjustable from 0.1-100% (Up to 16 color-linked speed settings per job) Power Control Adjustable from 0-100% (Up to 16 color-linked power settings per job) Distance Accuracy 0.254 mm or 0.1% of move, whichever is greater Z-Axis Movement Automatic Focus Lens Standard 2.0", optional 1.5", 2.5", & 4.0" available Resolution (DPI) Available 125, 250, 300, 380, 500, 600, 760, 1000, 1500 Computer Interface Full speed 2.0 USB Port Compatible Operating Systems MS Windows Display Panel 4-line LCD display showing current file name, total working time, laser power, engraving speed, file(s) loaded into memory buffer, setup and diagnostic menus Safety Class I Laser Product Compliant with EN60825, Class II Laser Product Compliant with CDRH 2006/42/EC Machinery Directive Compliance Operation Voltage Below 80Watt, 100-240V AC Auto Switching; 80Watt and above, 200-240V AC Auto Switching Power Consumption 2000W - 4400W	Cooling		Air-cooled, Operating environment temperature 15°- 30°C (60°- 86°F)			
Throughput* 260.9 in² / hr (1683 cm² / hr) Throughput* with SmartACT™ Enabled 322.1 in² / hr (2078 cm² / hr) Speed Control Adjustable from 0.1-100% (Up to 16 color-linked speed settings per job) Power Control Adjustable from 0.100% (Up to 16 color-linked power settings per job) Distance Accuracy 0.254 mm or 0.1% of move, whichever is greater Z-Axis Movement Automatic Focus Lens Standard 2.0", optional 1.5", 2.5", & 4.0" available Resolution (DPI) Available 125, 250, 300, 380, 500, 600, 760, 1000, 1500 Computer Interface Full speed 2.0 USB Port Compatible Operating Systems MS Windows Display Panel 4-line LCD display showing current file name, total working time, laser power, engraving speed, file(s) loaded into memory buffer, setup and diagnostic menus Safety Class I Laser Product Compliant with EN60825, Class II Laser Product Compliant with CDRH 2006/42/EC Machinery Directive Compliance Operation Voltage Below 80Watt, 100-240V AC Auto Switching; 80Watt and above, 200-240V AC Auto Switching Power Consumption 2000W - 4400W	Drive		Closed-loop DC servo control			
Throughput* with SmartACT™ Enabled 322.1 in² / hr (2078 cm² / hr) Speed Control Adjustable from 0.1-100% (Up to 16 color-linked speed settings per job) Power Control Adjustable from 0-100% (Up to 16 color-linked power settings per job) Distance Accuracy 0.254 mm or 0.1% of move, whichever is greater Z-Axis Movement Automatic Focus Lens Standard 2.0", optional 1.5", 2.5", & 4.0" available Resolution (DPI) Available 125, 250, 300, 380, 500, 600, 760, 1000, 1500 Computer Interface Full speed 2.0 USB Port Compatible Operating Systems MS Windows Display Panel 4-line LCD display showing current file name, total working time, laser power, engraving speed, file(s) loaded into memory buffer, setup and diagnostic menus Safety Class I Laser Product Compliant with EN60825, Class II Laser Product Compliant with CDRH 2006/42/EC Machinery Directive Compliance Operation Voltage Below 80Watt, 100-240V AC Auto Switching; 80Watt and above, 200-240V AC Auto Switching Power Consumption	Maximum Speed*		80 IPS			
Speed Control Adjustable from 0.1-100% (Up to 16 color-linked speed settings per job) Power Control Adjustable from 0-100% (Up to 16 color-linked power settings per job) Distance Accuracy 0.254 mm or 0.1% of move, whichever is greater Z-Axis Movement Automatic Focus Lens Standard 2.0", optional 1.5", 2.5", & 4.0" available Resolution (DPI) Available 125, 250, 300, 380, 500, 600, 760, 1000, 1500 Computer Interface Full speed 2.0 USB Port Compatible Operating Systems MS Windows Display Panel 4-line LCD display showing current file name, total working time, laser power, engraving speed, file(s) loaded into memory buffer, setup and diagnostic menus Safety Class I Laser Product Compliant with EN60825, Class II Laser Product Compliant with CDRH 2006/42/EC Machinery Directive Compliance Operation Voltage Below 80Watt, 100-240V AC Auto Switching; 80Watt and above, 200-240V AC Auto Switching Power Consumption 2000W - 4400W	Throughput*		260.9 in ² / hr (1683 cm ² / hr)			
Power Control Adjustable from 0-100% (Up to 16 color-linked power settings per job) Distance Accuracy 0.254 mm or 0.1% of move, whichever is greater Z-Axis Movement Automatic Focus Lens Standard 2.0", optional 1.5", 2.5", & 4.0" available Resolution (DPI) Available 125, 250, 300, 380, 500, 600, 760, 1000, 1500 Computer Interface Full speed 2.0 USB Port Compatible Operating Systems MS Windows Display Panel 4-line LCD display showing current file name, total working time, laser power, engraving speed, file(s) loaded into memory buffer, setup and diagnostic menus Safety Class I Laser Product Compliant with EN60825, Class II Laser Product Compliant with CDRH 2006/42/EC Machinery Directive Compliance Operation Voltage Below 80Watt, 100-240V AC Auto Switching; 80Watt and above, 200-240V AC Auto Switching Power Consumption	Throughput* with SmartACT™ Enabled		322.1 in ² / hr (2078 cm ² / hr)			
Distance Accuracy O.254 mm or 0.1% of move, whichever is greater Z-Axis Movement Automatic Focus Lens Standard 2.0", optional 1.5", 2.5", & 4.0" available Resolution (DPI) Available 125, 250, 300, 380, 500, 600, 760, 1000, 1500 Computer Interface Full speed 2.0 USB Port Compatible Operating Systems MS Windows Display Panel 4-line LCD display showing current file name, total working time, laser power, engraving speed, file(s) loaded into memory buffer, setup and diagnostic menus Safety Class I Laser Product Compliant with EN60825, Class II Laser Product Compliant with CDRH 2006/42/EC Machinery Directive Compliance Operation Voltage Below 80Watt, 100-240V AC Auto Switching; 80Watt and above, 200-240V AC Auto Switching Power Consumption	Speed Control		Adjustable from 0.1-100% (Up to 16 color-linked speed settings per job)			
Z-Axis Movement Automatic Focus Lens Standard 2.0", optional 1.5", 2.5", & 4.0" available Resolution (DPI) Available 125, 250, 300, 380, 500, 600, 760, 1000, 1500 Computer Interface Full speed 2.0 USB Port Compatible Operating Systems MS Windows Display Panel 4-line LCD display showing current file name, total working time, laser power, engraving speed, file(s) loaded into memory buffer, setup and diagnostic menus Safety Class I Laser Product Compliant with EN60825, Class II Laser Product Compliant with CDRH 2006/42/EC Machinery Directive Compliance Operation Voltage Below 80Watt, 100-240V AC Auto Switching; 80Watt and above, 200-240V AC Auto Switching Power Consumption	Power Control		Adjustable from 0-100% (Up to 16 color-linked power settings per job)			
Focus Lens Standard 2.0", optional 1.5", 2.5", & 4.0" available Resolution (DPI) Available 125, 250, 300, 380, 500, 600, 760, 1000, 1500 Computer Interface Full speed 2.0 USB Port Compatible Operating Systems MS Windows Display Panel 4-line LCD display showing current file name, total working time, laser power, engraving speed, file(s) loaded into memory buffer, setup and diagnostic menus Safety Class I Laser Product Compliant with EN60825, Class II Laser Product Compliant with CDRH 2006/42/EC Machinery Directive Compliance Operation Voltage Below 80Watt, 100-240V AC Auto Switching; 80Watt and above, 200-240V AC Auto Switching Power Consumption	Distance Accuracy		0.254 mm or 0.1% of move, whichever is greater			
Resolution (DPI) Available 125, 250, 300, 380, 500, 600, 760, 1000, 1500 Computer Interface Full speed 2.0 USB Port Compatible Operating Systems MS Windows Display Panel 4-line LCD display showing current file name, total working time, laser power, engraving speed, file(s) loaded into memory buffer, setup and diagnostic menus Safety Class I Laser Product Compliant with EN60825, Class II Laser Product Compliant with CDRH 2006/42/EC Machinery Directive Compliance Operation Voltage Below 80Watt, 100-240V AC Auto Switching; 80Watt and above, 200-240V AC Auto Switching Power Consumption 2000W - 4400W	Z-Axis Movement		Automatic			
Computer Interface Full speed 2.0 USB Port MS Windows Display Panel 4-line LCD display showing current file name, total working time, laser power, engraving speed, file(s) loaded into memory buffer, setup and diagnostic menus Safety Class I Laser Product Compliant with EN60825, Class II Laser Product Compliant with CDRH 2006/42/EC Machinery Directive Compliance Below 80Watt, 100-240V AC Auto Switching; 80Watt and above, 200-240V AC Auto Switching Power Consumption 2000W - 4400W	Focus Lens		Standard 2.0", optional 1.5", 2.5", & 4.0" available			
Compatible Operating Systems A-line LCD display showing current file name, total working time, laser power, engraving speed, file(s) loaded into memory buffer, setup and diagnostic menus Safety Class I Laser Product Compliant with EN60825, Class II Laser Product Compliant with CDRH 2006/42/EC Machinery Directive Compliance Operation Voltage Below 80Watt, 100-240V AC Auto Switching; 80Watt and above, 200-240V AC Auto Switching Power Consumption 2000W - 4400W	Resolution (DPI)		Available 125, 250, 300, 380, 500, 600, 760, 1000, 1500			
Display Panel 4-line LCD display showing current file name, total working time, laser power, engraving speed, file(s) loaded into memory buffer, setup and diagnostic menus Class I Laser Product Compliant with EN60825, Class II Laser Product Compliant with CDRH 2006/42/EC Machinery Directive Compliance Below 80Watt, 100-240V AC Auto Switching; 80Watt and above, 200-240V AC Auto Switching Power Consumption 2000W - 4400W	Computer Interface		Full speed 2.0 USB Port			
Display Panel Ioaded into memory buffer, setup and diagnostic menus	Compatible Operating Systems		MS Windows			
2006/42/EC Machinery Directive Compliance Deration Voltage Below 80Watt, 100-240V AC Auto Switching; 80Watt and above, 200-240V AC Auto Switching Power Consumption 2000W - 4400W	Display Panel					
Power Consumption 2000W - 4400W	Safety					
	Operation Voltage		, , , , , , , , , , , , , , , , , , , ,			
Air Exhaust System External exhaust system is required, one 4" connection on the back of the machine	Power Consumption		2000W - 4400W			
	Air Exhaust System		External exhaust system is required, one 4" connection on the back of the machine			

^{*} Speed does not equal to throughput. See dealer or visit www.GCCworld.com for more details. Δ Specifications are subject to change without prior notice.









Authorized Dealer















GCC Headquarters 4F.-1, No.236, Fude 2nd Rd., Xizhi Dist., New Taipei City 22151, Taiwan 886-2-6616-6692 Fax: 886-2-2694-6875 No.1, Chen Feng Road, Yushan, Kunshan, Jiangsu 215300, China 86-512-5726-1515 Fax: 86-512-5726-1518 GCC Europe B.V. Eglantierbaan 43-45, 2908 LV, Capelle a/d IJssel, The Netherlands 31-10-458-9367 Fax: 31-10-451-9874 GCC America, Inc 323 Paseo Tesoro, Walnut, CA 91789, USA

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Laser Engraver

The Epitome of Excellence

GGG LaserPro Spint G

The most advanced laser engraver engineered to deliver unrivaled output performance



- 38" x 24" (960 mm x 610 mm) extra large working area
- QSM (Quality Speed Mode) maintains 100% engraving quality while operating at maximum speed
- Patented SmartACTTM motion control technology increases your productivity by reducing ramping process and job running time
- Drag and engrave feature assures remarkably easy and fast set-ups
- High speed DC motor runs up to 80IPS for precise and rapid movement of the laser carriage
- Reliable DuraGuide motion system with reinforced Kevlar belt delivers superb output quality
- Pass-through front and rear doors to accommodate long working pieces



SmartLID™

An innovative lid that opens from both ends allowing easier access for daily maintenance.





GCC LaserPro Spirit GLS



DuraGuide

Systematic and reliable motion system embedded with strong mechanical framework, reinforced Kevlar belts, and accurate servomotor control technology to deliver superb output quality under rapid movement.





Pass-through Front and **Rear Doors**

Convenient front and rear door design enables loading of extremely long working pieces.

SmartLIGHT

LED light modules illuminate the working area showing the progress and details of each job.





SmartPIN AutoFocus

The plug-and-play probe design makes focusing a one-touch process and provides the accuracy and precision required for optimum quality in the lasing process.

SmartACT[™] (Patented)

Ground-breaking technology that reduces the ramping process, the job running time, which translates into higher productivity.





Key Switch & Emergency Stop

Key switch safeguards the machine from unauthorized use. Prominent emergency button located on the top of the machine allows operators to stop the laser and the motion carriage immediately to provide a safe operating environment.

Easy to Use Control Panel

A control panel with coherent hot-key design and graphic icon displays that allows you to directly change the laser parameter setting, set jobs to repeat unlimited times, queue jobs, delete jobs, and more.





Innovative Software Features

Various user friendly features such as SmartCENTER, Defocus by pen, allow users to reduce set up time and make easy adjustments to achieve marvelous output quality.



GCC LaserPro Spirit GLS

The LaserPro Spirit GLS is the flagship model of the award winning LaserPro Spirit line of laser engravers. The Spirit series has received worldwide accolades from the signs and awards industry since its introduction. The Spirit GLS is equipped with sensible upgrades to further boost overall usability.